

# Work Order ID 63140

Thursday, October 21, 2010 2:37:03 PM



Page 1

Item ID: D350-636-216

Accept



Setup Start



Revision ID:

Item Name: Skidtube STD RH, Deluxe

Stop



Start Date: 10/21/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 10/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date: 10/10/21

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

H

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPPD350-636-216 CHG001

0.00

*[Handwritten: BG 11-3-10]*  
*[Handwritten: 8/10/11]*

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 PATENTS: US #5735484 CA #2222184 EUROPEAN No. # 0828655				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-636-016	CHG	CHG001		
DESC.	Skidtube RH	STC	SH99-7		
LOT	B62905	STC	SR00646SE		
MODEL	AS350/355	STC			
MADE IN CANADA				D2729-2	

110

Assemble as per dwg

0.00



HandFinish

Memo

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636

0.00

Hand Finishing

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

Quality Control

0.00

*[Handwritten: 11/03/10]*

*[Handwritten: 11 03 10 (1)]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 63140**

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Page 2

Item ID: D350-636-216

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Setup Start



Revision ID:

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Start Date: 10/21/2010 Start Qty: 1.00



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Required Date: 10/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
	Packaging								
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP D350-636-216								
	Location: _____								
	PPP rev: _____								
160	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo	0.00							

10/23/11

11/3/11

MF

11-03-11

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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# Picklist Print

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Page 1

Work Order ID: 63140

Parent Item: D350-636-216

Parent Item Name: Skidtube STD RH, Deluxe





Start Date: 10/21/2010

Required Date: 10/28/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-016  Skidtube STD w/ Training Wearplates, RH		Manufactured	No			110	Each	0.0000	1	1			
D350-636-101  Toe Step, LH/RH		Manufactured	No			110	Each	15.0000	1	1			
<div> <div>Location</div> <div>FG021</div> <div>26089</div> </div> <div> <div>Loc Qty</div> <div>15</div> <div>15</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D350-636-105A  Wedge Installation		Manufactured	No			110	Each	10.0000	1	1			
<div> <div>Location</div> <div>FG021</div> <div>51450</div> <div>51959</div> <div>54958</div> </div> <div> <div>Loc Qty</div> <div>10</div> <div>1</div> <div>4</div> <div>5</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>													
D350-636-109  Tow Ring Installation		Manufactured	No			110	Each	0.0000	1	1			
<div> <div>Location</div> <div>FG021</div> <div>51450</div> <div>51959</div> <div>54958</div> </div> <div> <div>Loc Qty</div> <div>10</div> <div>1</div> <div>4</div> <div>5</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>													

862717

1 11/03/10

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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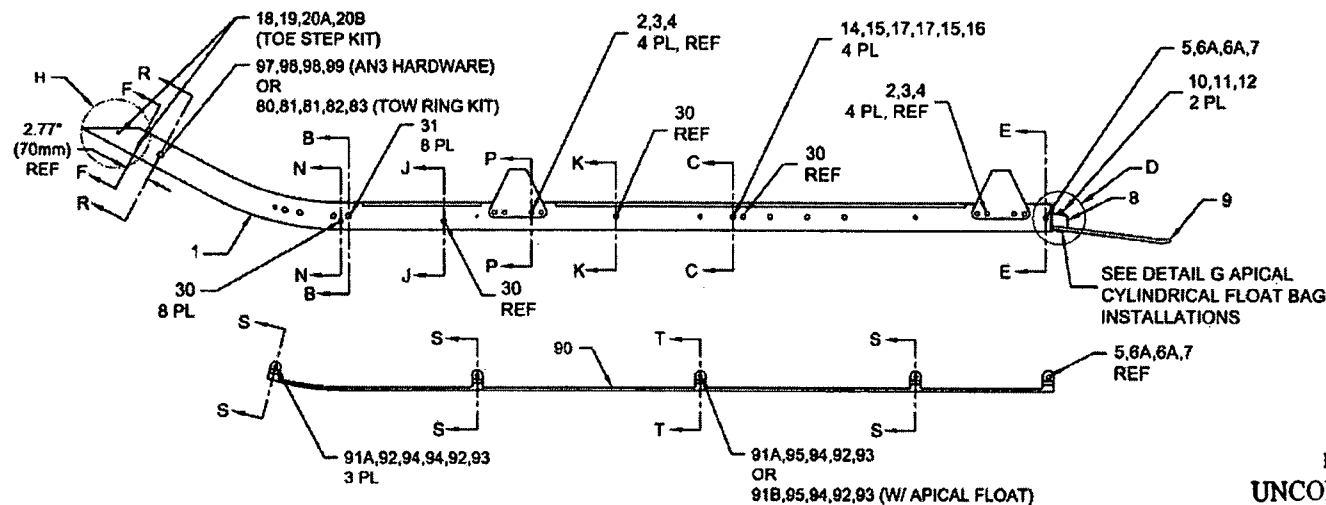
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ENGINEERING

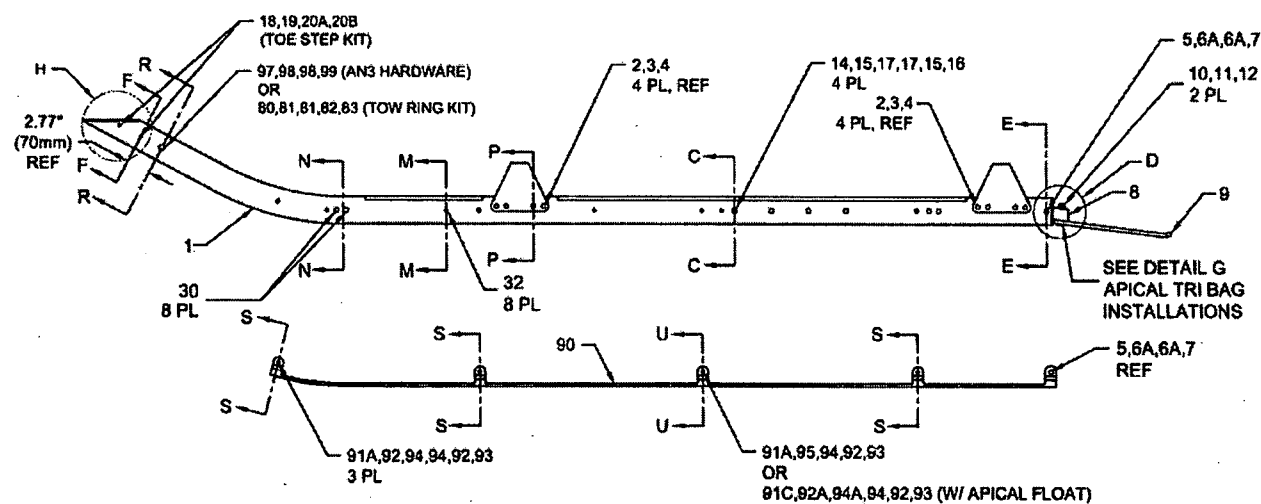
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 1031410

PL-10-21

**IIN-D350-636**  
Page 13 of 31



**D350-636-015/-016/-215/-216**  
**(Aerazur/Apical Cylindrical)**



**D350-636-017/-018/-217/-218**  
**(Aircruiser/Apical Tri-bag)**

**Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY**

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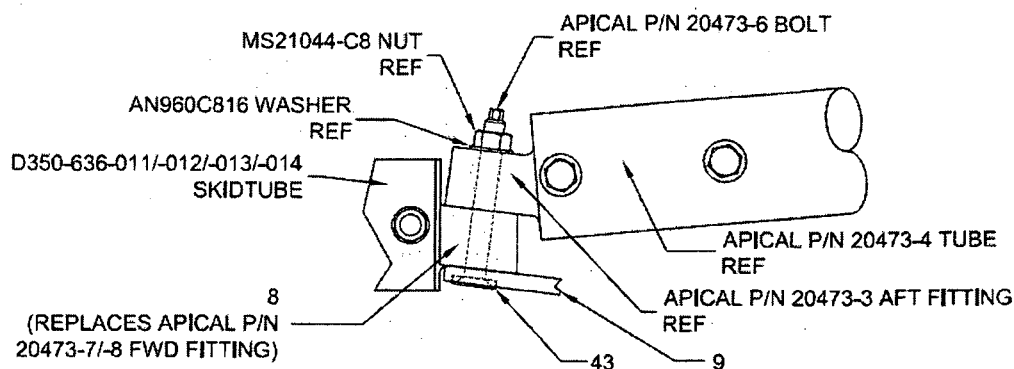
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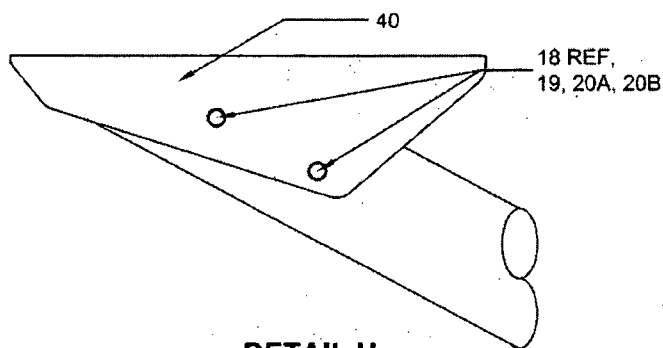
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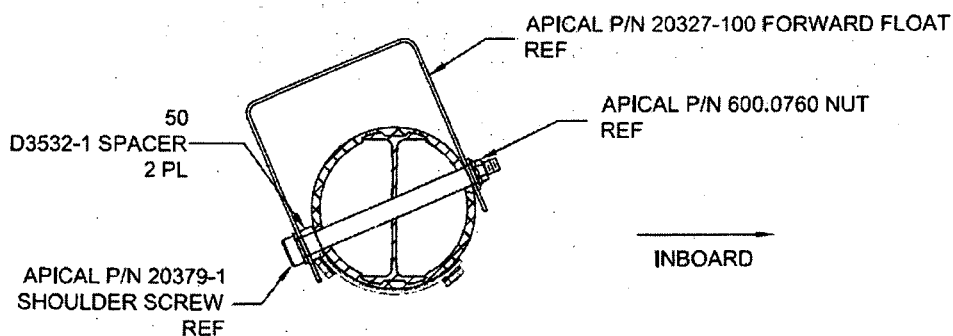


**DETAIL G**  
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)  
1 PL PER SKIDTUBE



**DETAIL H**  
(D350-636-101 TOE STEP)  
1 PL PER SKIDTUBE

*W/063140*



**SECTION N-N**  
(LH SHOWN, RH OPPOSITE)  
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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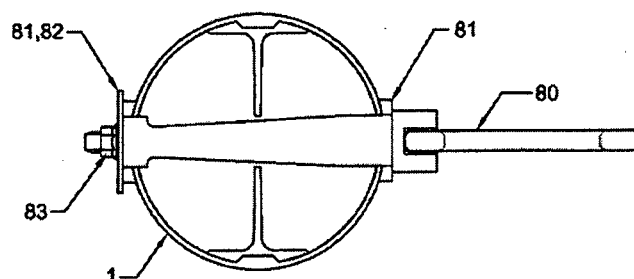
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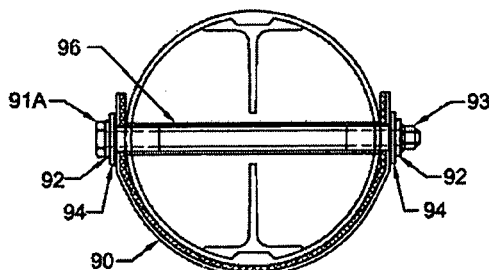
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**SECTION R-R**  
SHOWN WITH DRILLED Ø0.625" HOLE &  
D350-636-109 TOW RING KIT

*u/b 43148*



**SECTION S-S**  
D350-636-015/-016/-017/-018/-215/-216/-217/-218  
SKIDTUBES, 3 PL

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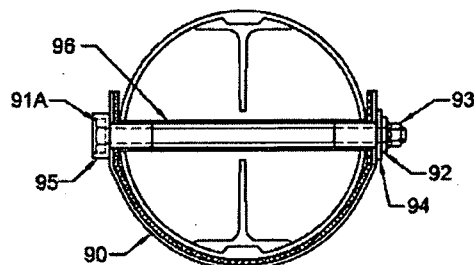
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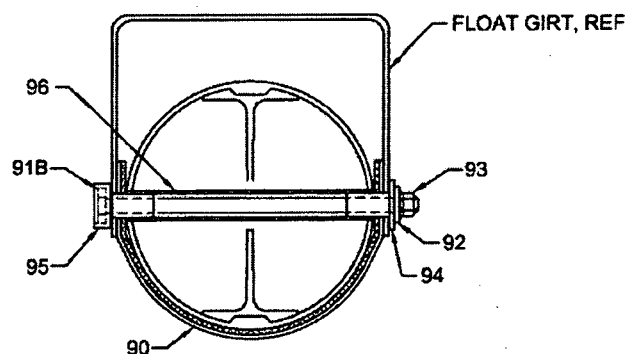
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**WITHOUT APICAL CYLINDRICAL BAG  
FLOATS**

**OR**

*W/O 63140*



**WITH APICAL CYLINDRICAL BAG FLOATS**

**SECTION T-T**  
**D350-636-015/-016/-215/-216 SKIDTUBES**  
**1 PL**

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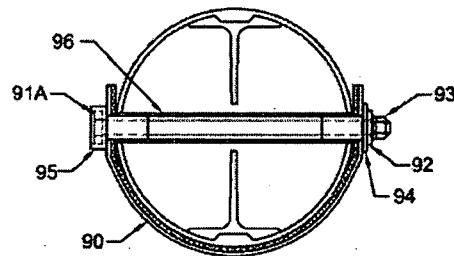
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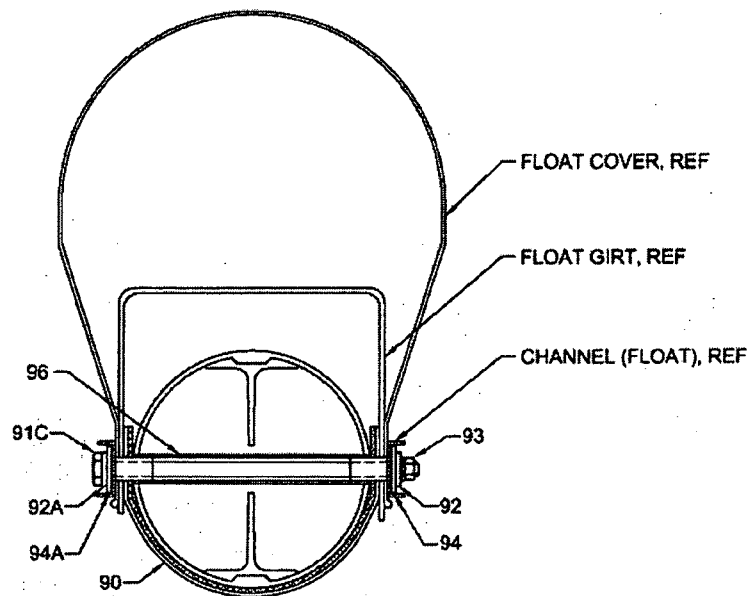
**NOTE:** Date & initial all entries



WITHOUT APICAL TRI BAG FLOATS

OR

*W/ 43148*



WITH APICAL TRI BAG FLOATS

**SECTION U-U**

D350-636-017/-018/-217/-218 SKIDTUBES

1 PL

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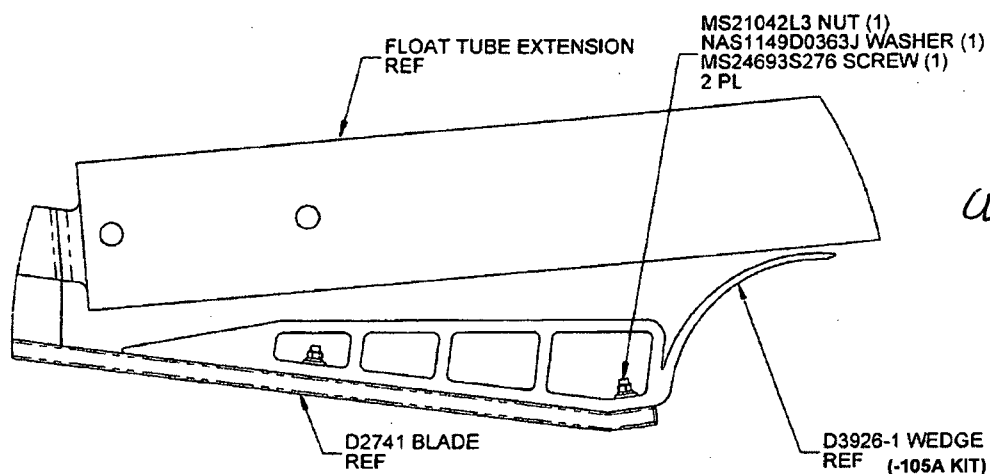
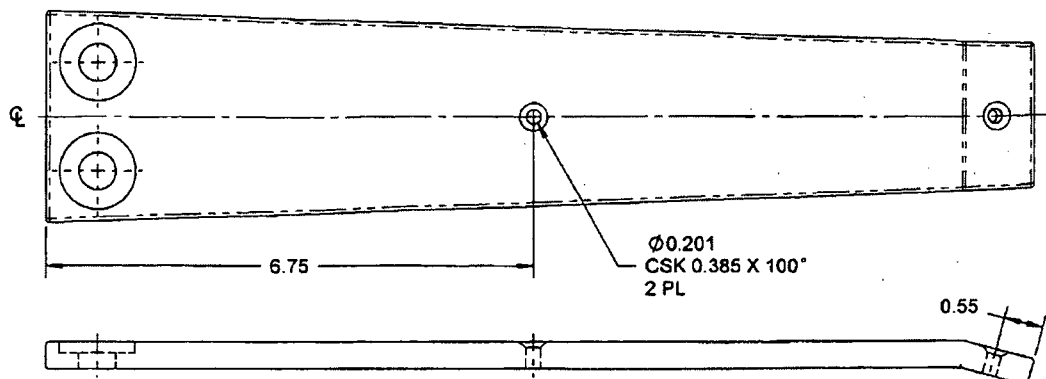
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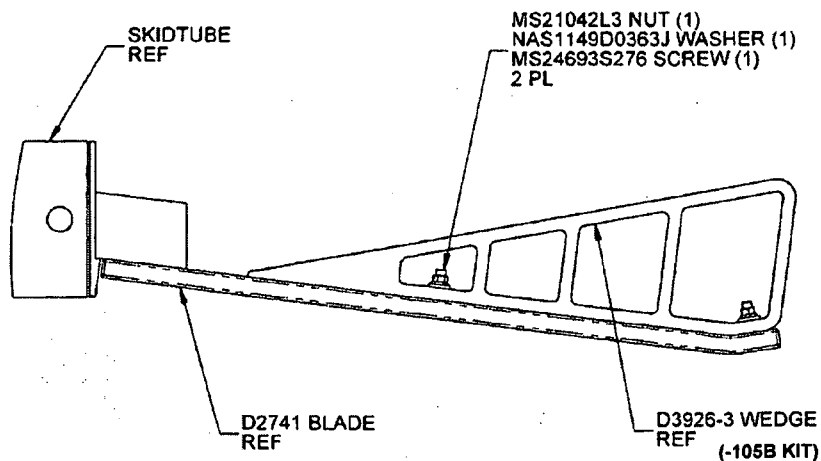
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w/ 43140



**Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION**

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